

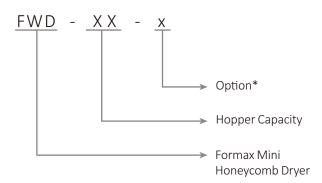
HERE BEGINS YOUR JILTIMATE VALUE

# FWD Series Mini Honeycomb Dryer

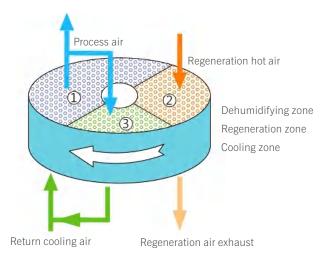
FWD-50



#### ■ Coding Principie



Note\*: DP=Dewpoint Meter ES=Insulation Energy Saving Function P=Polish Interal Hopper



Honeycomb Rotor

#### ■ Features

- Combine the function of dehumidifying and drying into a single unit, Simple and easy to configure, high performance.
- Hot air recycler as standard for saving energy, no exhaust of hot air and dust, and environmental protection.
- Standard with hopper base.
- Heat preserved drying hopper adopts down blowpipe design to avoid of heat lost and improve drying efficiency.
- Closed-loop device eliminates the risk of moisture re-absorption and prohibits the air flowing inside.
- Standard PID temperature control saves energy cost.
- The honeycomb rotor service life is at least 6 years and can be cleaned by water.
- The multiple safety protection device.

#### Options

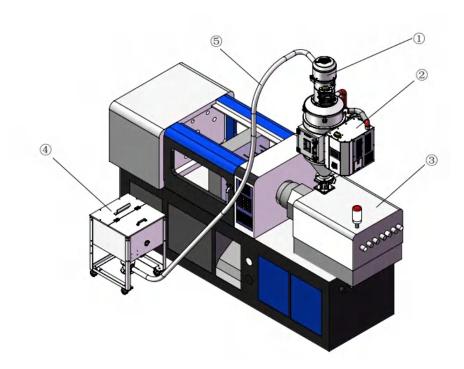
- Dewpoint Meter:range- $60\sim +20$  ,accuracy  $\pm 2^{\circ}\mathrm{C}$ ,output is adjustable. It also supports to detect the dew-point, temperature, humidity, and PPM and parameter can be chosen. The user can use it in up to 20bar environment.



Dew Point Operating Interface

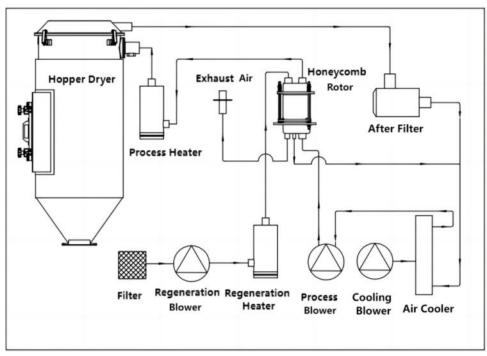
# Application

- ①Hopper Loader
- **②FWD Honeycomb Dryer**
- 3 Injection Molding Machine
- Material Storage Tank
- (5) Material Pipe



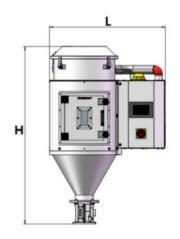
#### ■ Working Principle

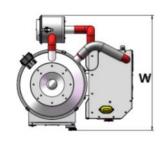
Dehumidifying and drying: the honeycomb rotor is divided into a process, regeneration, and cooling zone by the casing structure and heat resistance air sealing. High moisture air is drawn into the honeycomb matrix of the rotor through the return air filter by the process blower. When the air is passing through the honeycomb matrix, moisture in the air is absorbed and dried air is discharged from the process outlet by the process blower. The rotor absorbed moisture is rotated into the process zone before it is saturated. At the same time, the cooling air is drawn from the counter side through the regeneration filter and is heated and enters the regeneration zone of the rotor and disturbs the moisture absorbed in the rotor and then is exhausted to the outside by a regeneration blower. This cycle of operation is continuously conducted.



FWD Working Principle

# ■ Outline Drawings





# ■ Specifications

| Model                   |   | FWD  | FWD-15           | FWD-30 | FWD-50 | FWD-75 |
|-------------------------|---|------|------------------|--------|--------|--------|
| Dehumidifying Air       |   | CMH  | 50               |        |        |        |
| Hopper Dryer            |   | KG   | 15               | 30     | 50     | 75     |
|                         |   | Ltr  | 25               | 50     | 80     | 120    |
| Dewpoint                |   | °C   | -40              |        |        |        |
| Drying Temperature      |   | °C   | 150              |        |        |        |
| Process Blower          |   | W    | 75               |        |        |        |
| Process Heater          |   | W    | 1600             |        |        |        |
| Regeneration Blower     |   | W    | 8                |        |        |        |
| Regeneration Heater     |   | W    | 1600             |        |        |        |
| Cooling Blower          |   | W    | 8.6              |        |        |        |
| Dehumidification Method |   |      | Honeycomb Rotor  |        |        |        |
| Rotor Gear Motor        |   | W    | 24               |        |        |        |
| Air Inlet               |   | Inch | 2                |        |        |        |
| Air Outlet              |   | Inch | 2                |        |        |        |
| Compressed Air          |   | Bar  | 4~6              |        |        |        |
| Hopper Base             |   |      | HB-25            | HB-25  | HB-50  | HB-50  |
| Voltage                 |   |      | 1Ø, 230VAC, 50Hz |        |        |        |
| Total Power             |   | W    | 3500             |        |        |        |
| Dimension               | L | mm   | 670              | 740    | 800    | 900    |
|                         | W |      | 670              | 730    | 800    | 880    |
|                         | Н |      | 930              | 1105   | 1230   | 1330   |
| Weight                  |   | KG   | 60               | 65     | 75     | 80     |

Notes: 1) Plastic materials can be fully dried by drying air with dew point  $\leq$  -20°C

Specifications are subject to change without prior notice.



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<sup>2)</sup> Power Supply:1Ø,230VAC,50Hz